

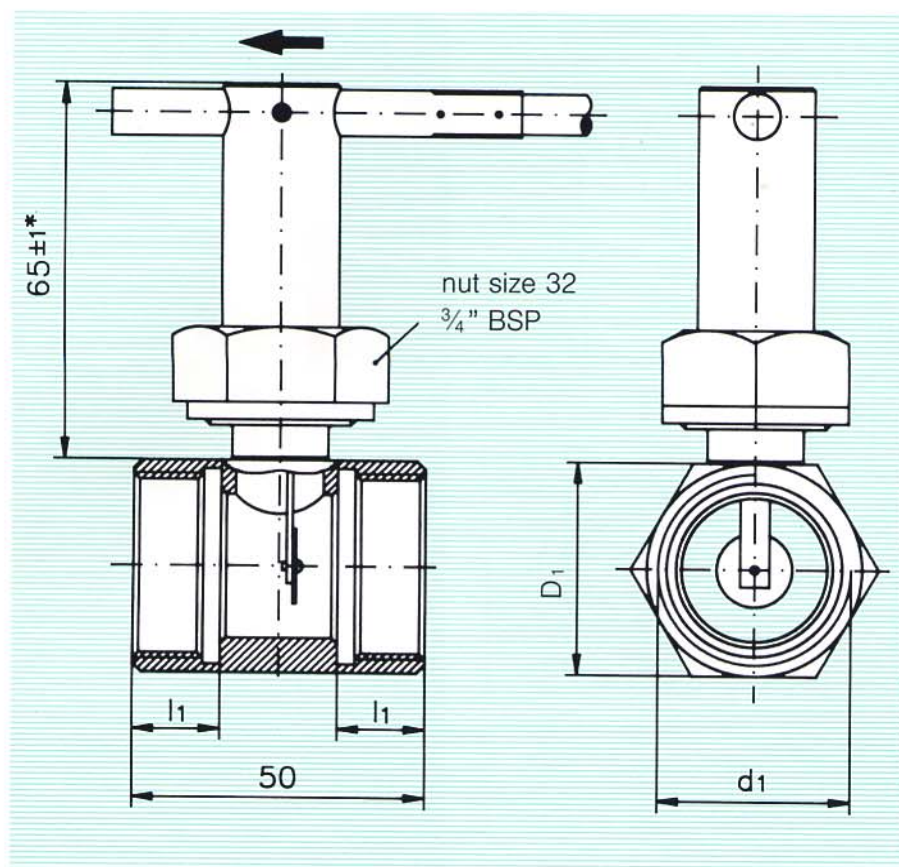
# SIKA Flow Switch with Pipe Section with Reed Contact



**SIKA**<sup>®</sup>

founded 1901

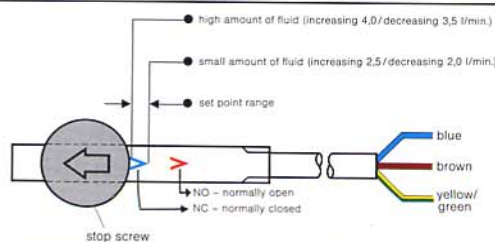
Dr. Siebert & Kühn GmbH & Co KG



\* stainless steel version: 68 ± 1

all dimensions in mm

Setpoint adjustment  
for example VH 308



type	pipe size [mm]	d <sub>1</sub>	setpoint ranges for normally open / normally closed contact or changeover (SPDT) contact (H <sub>2</sub> O, 20°C)		Q <sub>max.</sub> [l/min] (H <sub>2</sub> O)	l <sub>1</sub> [mm]	Nut size D <sub>1</sub> [mm]	
			increasing flow [l/min.]	decreasing flow [l/min.]			Brass	stainless steel
VH 308	8	1/4" BSP	2,5 – 4,0	2,0 – 3,5	30	11	27	27
VH 310	10	3/8" BSP	3,0 – 4,5	2,5 – 4,0	40	11	19	27
VH 315	15	1/2" BSP	4,0 – 6,0	3,5 – 5,5	45	11	19	27
VH 320	20	3/4" BSP	8,0 – 11,0	6,5 – 10,0	80	15	27	32
VH 325	25	1" BSP	14,0 – 18,0	12,5 – 16,5	130	15	32	41
VH 332	32	1 1/4" BSP	19,0 – 23,5	17,5 – 22,5	160	15	46	46
VH 340	40	1 1/2" BSP	34,0 – 42,0	32,5 – 41,0	300	15	55	55
VH 350	50	2" BSP	62,0 – 77,0	60,0 – 75,0	300	15	70	70

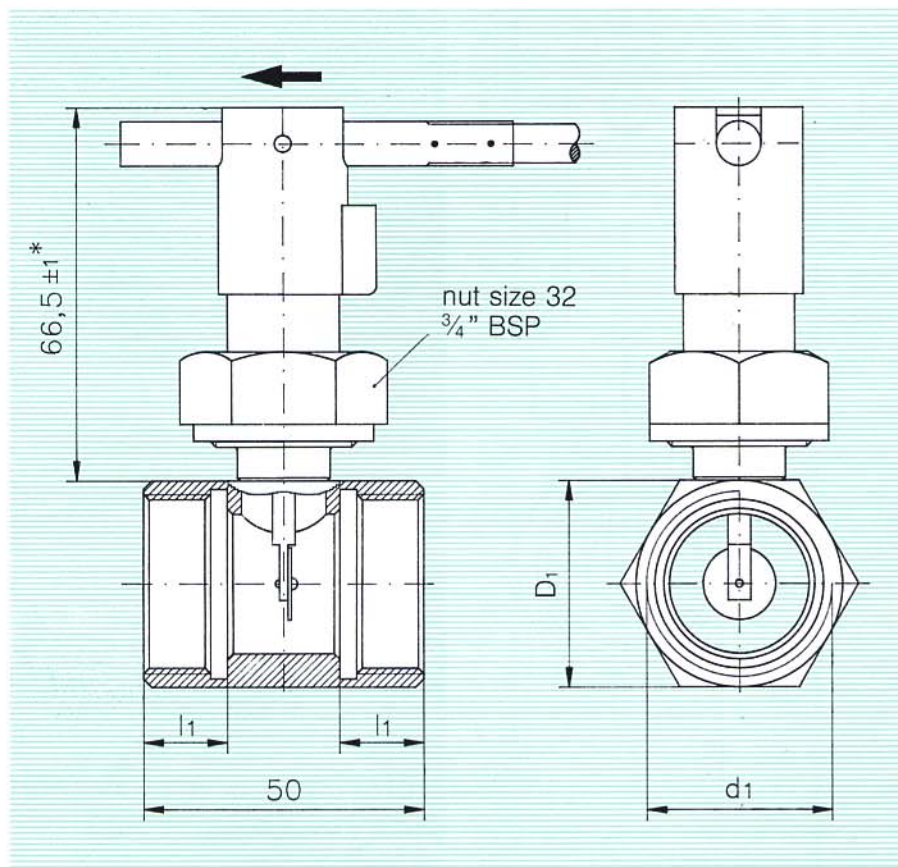
setpoint tolerances: within ± 15%

max. pressure 25 bar; higher pressures up to 250 bar are possible for the a.m. setpoints ranges.

max. temperature 110°C

other setpoints available on request

# SIKA Flow Switches for Heavy Conditions with Pipe Section and Reed Contact



\* stainless steel version:  $69,5 \pm 1$

all dimensions in mm

type	pipe size [mm]	$d_1$	setpoint ranges for normally open / normally closed contact or changeover (SPDT) contact (H <sub>2</sub> O, 20°C)		$l_1$ [mm]	Nut size $D_1$ [mm]	
			increasing flow [l/min.]	decreasing flow [l/min.]		Brass	stainless steel
VH 308 M	8	$\frac{1}{4}$ " BSP	1,9 – 2,5	1,7 – 2,3	11	27	27
VH 310 M	10	$\frac{3}{8}$ " BSP	2,4 – 3,0	2,1 – 2,8	11	19	27
VH 315 M	15	$\frac{1}{2}$ " BSP	3,2 – 4,0	3,0 – 3,8	11	19	27
VH 320 M	20	$\frac{3}{4}$ " BSP	6,6 – 8,2	6,3 – 7,8	15	27	32
VH 325 M	25	1" BSP	13,0 – 15,5	12,5 – 15,0	15	32	41
VH 332 M	32	1 $\frac{1}{4}$ " BSP	14,5 – 18,0	13,5 – 17,0	15	46	46
VH 340 M	40	1 $\frac{1}{2}$ " BSP	25,0 – 31,0	24,0 – 30,0	15	55	55
VH 350 M	50	2" BSP	37,5 – 47,5	36,5 – 46,5	15	70	70

setpoint tolerances: within  $\pm 15\%$

max. pressure 25 bar

max. temperature 110°C

other setpoints available on request

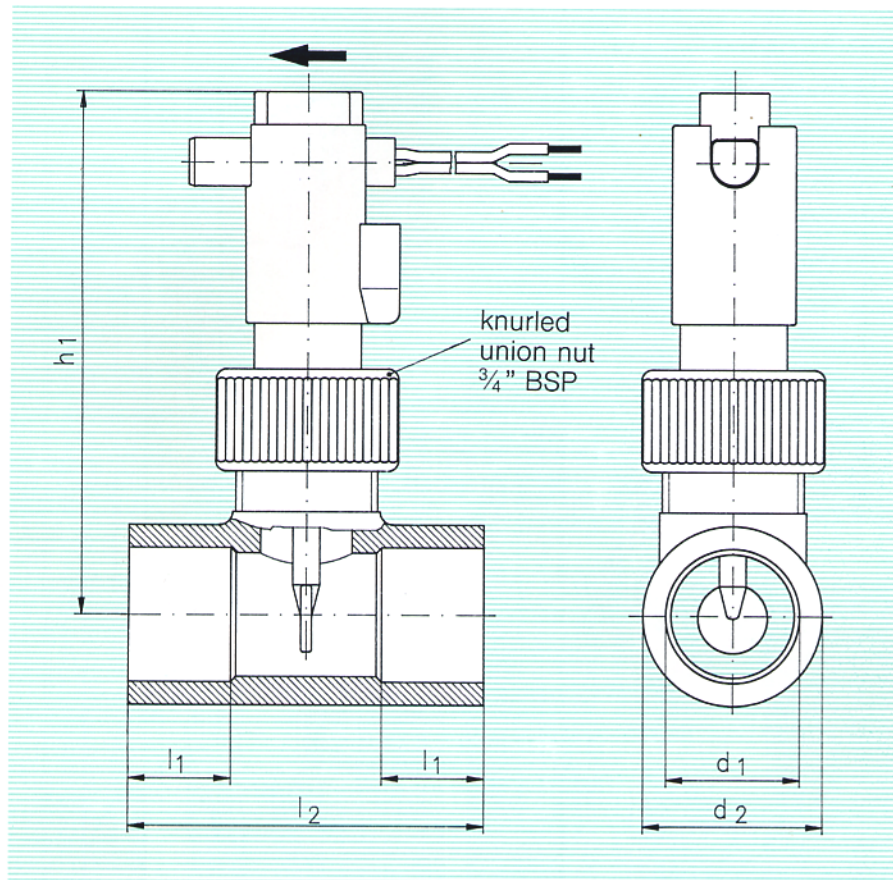


# SIKA Flow Switches

## Plastic Version with Reed Contact



**SIKA**<sup>®</sup>  
founded 1901  
Dr. Siebert & Kühn GmbH & Co KG



all dimensions in mm

type	DN	d <sub>1</sub>	setpoint ranges for normally open / normally closed contact (H <sub>2</sub> O, 20°C)		Paddle dimension [mm]	d <sub>2</sub> [mm]	l <sub>1</sub> [mm]	l <sub>2</sub> [mm]	h <sub>1</sub> ≈ [mm]
			increasing flow [l/min.]	decreasing flow [l/min.]					
VK 315 M KU	15	20	5,1 – 6,9	4,9 – 6,5	Ø 13	27	16	54	95
VK 320 M KU	20	25	9,4 – 12,3	9,1 – 11,9	Ø 13	33	19	66	97
VK 325 M KU	25	32	10,7 – 15,2	10,4 – 14,8	12x20	42	22	78	101
VK 332 M KU	32	40	17,0 – 22,6	16,8 – 22,5	12x20	50	26	98	125
VK 340 M KU	40	50	21,8 – 30,1	21,6 – 29,9	12x30	62	31	118	130
			29,6 – 41,4	29,4 – 40,8	12x20				
VK 350 M KU	50	63	29,0 – 40,0	28,6 – 39,9	12x40	77	38	144	137
			37,6 – 50,0	37,4 – 49,8	12x30				

Other setpoints and greater sizes on request

Setpoint tolerances: ± 15%

**The required setpoints are adjusted at the time of production**

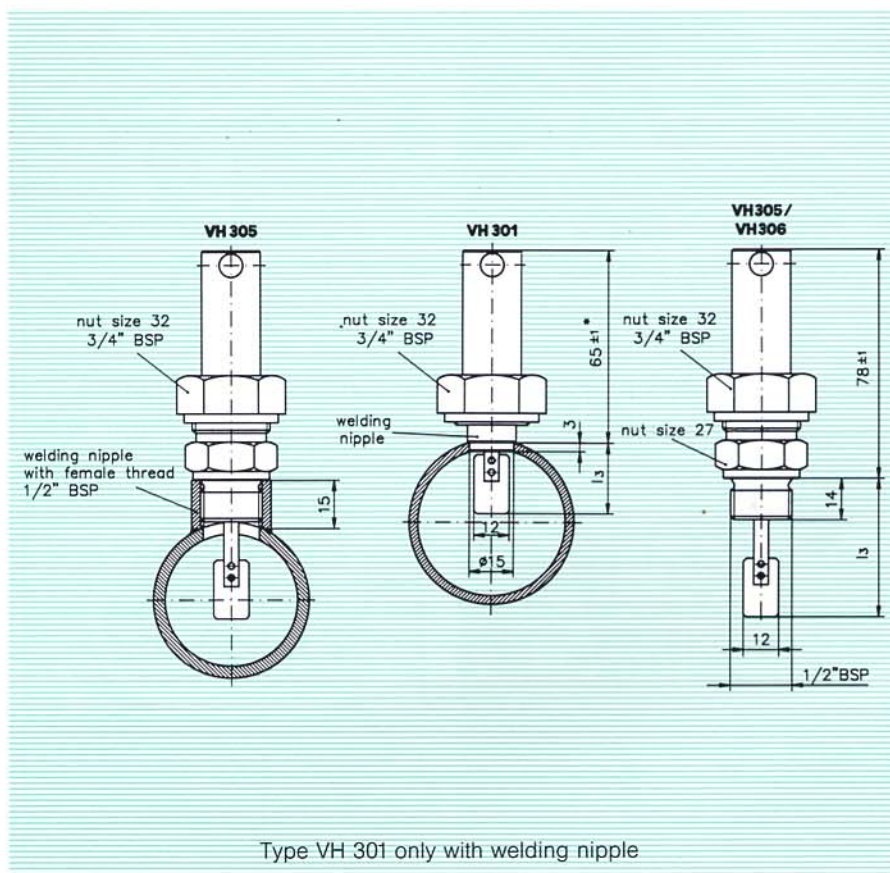
max. temperature T<sub>max.</sub> = 20°C (PN 10)

max. temperature T<sub>max.</sub> = 60°C (PN 2,5)

Material: PPO (Noryl GFS 30/GFN 3) pipe section PVC

Other materials on request

# SIKA Flow Switches for Direct Installation with Reed Contact



\* Stainless steel version : 68±1

all dimensions in mm

type	pipe size [mm]	setpoint ranges for normally open / normally closed contact or changeover (SPDT) contact (H <sub>2</sub> O, 20°C)		l <sub>3</sub> [mm]	Q <sub>max.</sub> [m <sup>3</sup> /h] (H <sub>2</sub> O)
		increasing flow [m <sup>2</sup> /h]	decreasing flow [m <sup>3</sup> /h]		
VH 301	50	4,1 – 5,4	3,7 – 5,0	24±1	30
	80	11,0 – 15,0	10,2 – 14,0		100
	100	19,2 – 24,0	18,0 – 23,0		150
	150	42,0 – 55,0	40,0 – 54,0		200
VH 305**	50	3,0 – 3,7	2,6 – 3,5	52±1	30
	80	9,3 – 11,0	8,6 – 10,0		80
	100	13,0 – 16,0	12,0 – 15,0		150
	150	33,5 – 36,0	31,0 – 35,5		200
VH 306** suitable only for upright position in horizontal pipes	100	5,5 – 6,8	4,2 – 6,2	112±1	100
	150	12,0 – 17,0	10,0 – 14,0		150
	200	23,0 – 32,0	20,0 – 28,0		200

setpoint tolerances : within ± 15 %  
max. pressure 25 bar  
max. temperature 110°C  
other set points available on request

\*\* Also available in plastic (page 5)



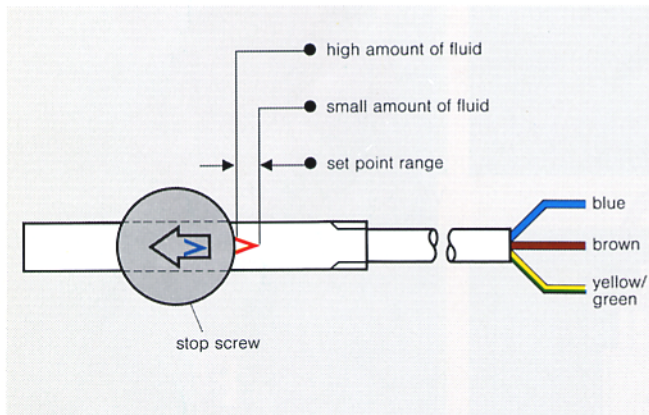
# Set Point Adjustment and Electrical Specification

## Kind of contact and set point adjustment

### Normally open:

Release the set screw and move the switch unit until the **red arrow** at the entrance of the horizontal bore is visible.

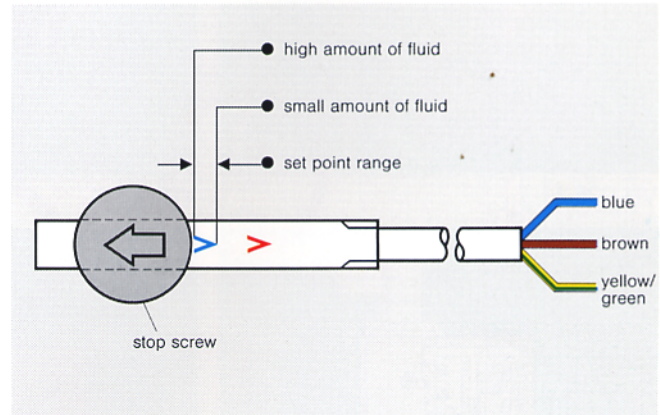
The switch point range can be adjusted within the field of the **red arrow**



### Normally closed:

Release the set screw and move the switch unit until the **blue arrow** at the entrance of the horizontal bore is visible.

The switch point range can be adjusted within the field of the **blue arrow**



## Color code of the electrical connections (normally open or normally closed operation)

blue  
 brown

} = connections for the reed contact

yellow/green = ground (electrically connected to the metallic protecting tube)

The reed contact and its connections (blue and brown) have been tested as against the ground (yellow/green) and the protecting tube of the switching unit with 2000 VAC according to VDE 0630.

Reed contact also available as change-over (SPDT) contact

Electrical Specification	Reed contact		microswitch
	Contact normally open/ normally closed	change-over contact (SPDT)	change-over contact (SPDT)
max. switching current	1 A	0,2 A	5 A
max. switching voltage	230 VAC / 48 VDC	30 VAC / DC	250 VAC
Rating	26 VA / 20 W	3 VA / 3 W	1250 VA
max. operating temperature of cable and switching unit	110°C	110°C	60°C
The switch is proof against tropical conditions and is supplied with cable. Standard Length	1,5 m	1,5 m	1,5 m
Protection EN 60529	IP 65	IP 65	IP 65