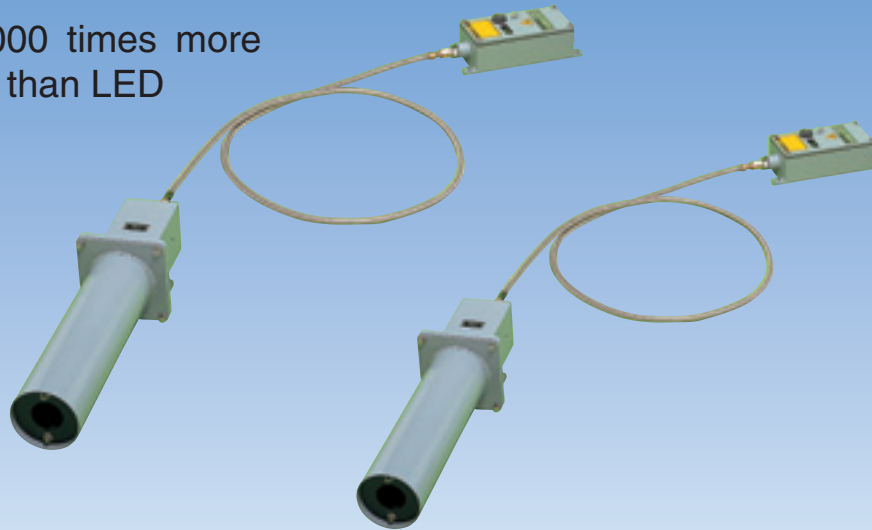


High-powered Laser sensor

Over 3,000 times more powerful than LED



For basic information about semiconductor laser, see P540)

Features

- High-powered output 90 W (FTL44A)
Laser diode of optical output 90 W is used as the light source, over 3,000 times as high-powered as LED type (of Takex). The output of model FTL441A is 10 W.
- No cooling required
Supports ambient temperature of up to 200°C without cooling.
- Detector with superb durability
Fiber covered with flexible tube with stainless steel braid for robustness and resistance to heat and corrosion.
- Self-check feature integrated (SAFETY feature)
The transmitter is provided with light emission monitor circuit, which outputs alarm signal (SAFETY ALARM) when light emission stops due to failure, etc. The receiver is provided with a stability check feature, which constantly checks the received light intensity at light reception and outputs error signal (SAFETY ALARM) when there is not much margin in the received light intensity level due to soiling of lens, light axis misalignment, etc.
- 5-point level indicator
Received light intensity is shown with 5 LEDs, offering easy viewing of stability and facilitating light axis alignment.

Notes on Safety

- Laser emission warning lamp
The transmitter panel of the standard model is provided with power and light emission indicators to indicate that laser beam is emitted while power indicator or both indicators are illuminated.
- Do not attempt to look into the laser beam emitter or touch the beam.
- Take measures to prevent any unexpected specular reflection of laser beam caused by mirror-like detection object or mirror-like object crossing the route of the laser beam.
- Do not direct light to human body or use the sensor to detect people.
- Take safety measures according to the operation manual.

Ordering Guide



The FT44A Series does not have set model Nos.
Order by specifying the individual model Nos. of components.
Models marked with * compose a set shown on the previous page.

Example


- Optical power 90 W
- Mini power relay output
- Fiber length : 2 m
- Airless hood

Component		Model	Quantity
Amplifier	Transmitter	FTL44A	1
	Receiver	FTR44A	1
Optical head		OH2	2
Fiber		FG2	2
Hood		F70N	2

[Optical head]

Model	Compatible hood	Appearance
OH2 ※	F70N 700L series	 (High-powered)
OHA	F38A series F38PC series	 (Standard)

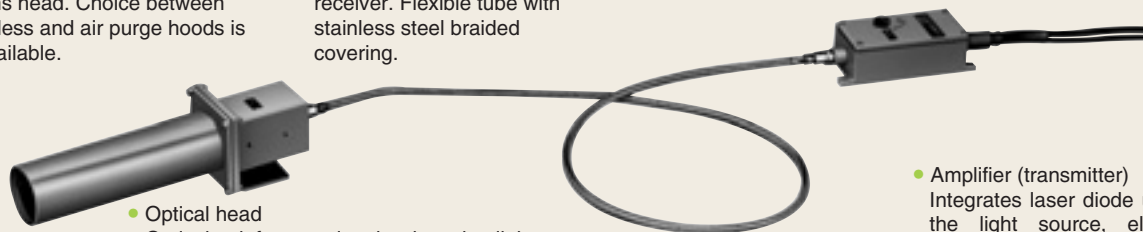
[Fiber]

Length	Model	Appearance (Typical example)
2m	FG2 ※	
3m	FG3	
4m	FG4	
5m	FG5	
7m	FG7	
10m	FG10	
15m	FG15	
20m	FG20	
30m	FG30	

Configuration

- Hood
Prevent dirt deposits on optical lens head. Choice between airless and air purge hoods is available.
- Fiber optic cable
Light guide for transmitter/receiver. Flexible tube with stainless steel braided covering.
- Optical head
Optical unit for securing the detection light axis for transmitter/receiver. Standard and high-powered types (margin in operation tenfold) are available.

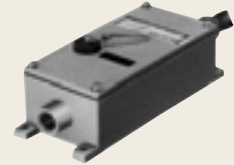
Components for transmitter and receiver are the same except for amplifiers.







- Amplifier (transmitter)
Integrates laser diode used as the light source, electronic circuitry for transmission, etc.
- Amplifier (receiver)
Converts the light transmitted through fiber optic cable with (light-sensitive element) into electric signals for control output (mini power relay output, reed relay output or Solid-state output) via electronic circuitry.

[Amplifier]

Type	Model	Appearance (Typical example)
Transmitter amplifier	90W type	FTL44A ※
	10W type	FTL441A
Receiver amplifier	Mini power relay output	FTR44A ※
	Relay output	FTR44AH
	Solid-state output	FTR44AC



[Hood]

Type	Length	Model/shape (Typical example)	Compatible optical head	
Airless hood	Standard type		OHA	
		120mm		F38A
		200mm		F38A-02
		300mm		F38A-03
		400mm		F38A-04
	500mm	F38A-05		
High-powered type			OH2	
		F70N ※		
Air purge hood	Standard type		OHA	
		200mm		F38PC-02
		300mm		F38PC-03
		400mm		F38PC-04
		500mm		F38PC-05
	High-powered type			OH2
		200mm	702L	
		300mm	703L	
		400mm	704L	
		500mm	705L	

FT44A

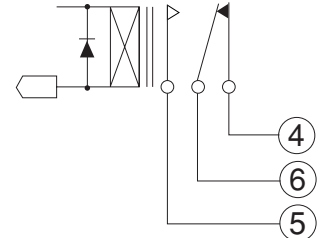
Rating/Performance/Specification/Environmental Specification

Output specification		FTL44A·FTL441A		
Transmitter model				
Monitor output (operation)				
	Rating	Contact output 5A 250V AC max. (Resistance load)		
Receiver model	FTR44A	FTR44AH	FTR44AC	
Output mode	Mini power relay output	Relay output	Solid-state output	
Control output	ON-OFF operation (Light-ON)			
Rating	Transfer contact	5 A 250 VAC max. (resistance load)	0.5 A 48 VDC max. (resistance load)	0.5 A 250 VAC/DC (resistance load)
	Response time	25 ms max.	12 ms max.	10 ms max.
Safety Alarm output				
	Rating	a contact 5A 250VAC max. (resistance load)		
General specification				
Light source	FTL44A: semiconductor laser 904 nm, 90 W max. JIS C 6802 Class 1M) FTL441A: semiconductor laser 904 nm, 10 W max. JIS C 6802 Class 1)			
Detecting distance	50 m max.			
Valid lens diameter	Optical head OHA: 28 mm Optical head OH2: 56 mm			
Smallest detectable object	Optical head OHA: 30 mm Optical head OH2: 60 mm			
Power Supply	100-220 VAC rated voltage -20%/+10%, 50/60 Hz			
Power consumption	Transmitter: 10 W max.; receiver: 10 W max.			
Connection	with Connector cable 2m (CVV 0.75mm ²)			
Ambient temperature	Optical head, Fiber: -25 to +200°C Amplifier: -25 +55°C (Non-freezing)			
Storage temperature	-40 to +70°C (Non-condensing)			
Ambient humidity	35 to 85%RH (Non-condensing)			
Fiber-optic unit allowable bending radius	50mm			
Insulation resistance	Between power supply and case: 500 VDC, 20 MΩ or higher			
	Between output and case: 500 VDC, 20 MΩ or higher			
	Between power supply and output: 500 VDC, 20 MΩ or higher			
Dielectric withstanding	Between power supply and case: 1500VAC for 1 minute			
	Between output and case: 1500VAC for 1 minute (between reed relay outputs: 1,000 VAC for 1 minute) Between power supply and output: 1500VAC for 1 minute (between reed relay outputs: 1,000 VAC for 1 minute)			
Vibration	10-55 Hz / 1.5 mm amplitude / 2 hours each in 3 direction			
Shock	500 m/s ² / 3 times each in 3 directions			
Protective structure	IP66			
Mass	Optical head	OHC: About 680g / OH ² : About 2.5kg		
	Airless hood	F38S : about 240g	F38S-03 : about 430g	
		F38S-04 : about 550g	F38S-05 : about 650g F70N : about 1.8kg	
	Air purge hood	F38PC-02 : about 240g	F38PC-03 : about 300g	
		F38PC-04 : about 370g 703L : about 3.3kg	F38PC-05 : about 440g	
Fiber	FG2 : about 0.7kg	FG3 : about 0.9kg	FG4 : about 1.1kg	
Amplifier	FG5 : about 1.3kg	FG7 : about 1.6kg	FG10: about 2.1kg	
	FG15: about 3.1kg	FG20 : about 4.1kg	FG30: about 6.1kg	
		Transmitter: about 1.5 kg; receiver: about 1.5 kg		

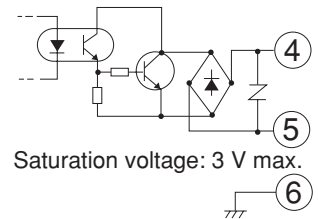
Input/Output

Circuit and Connection

- Control output
Model FTR44A
Model FTR44AH

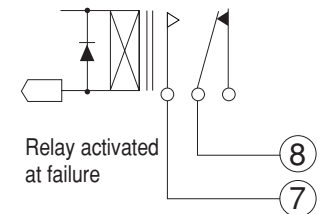


Model FTR44AC



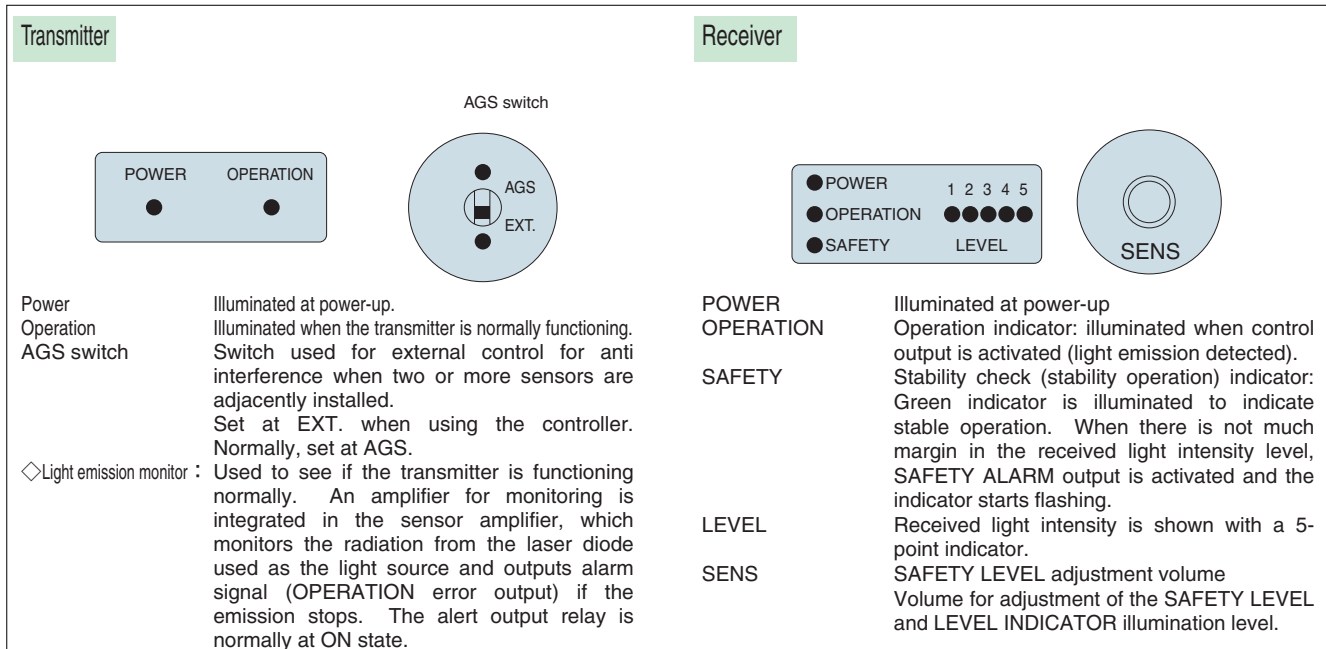
Saturation voltage: 3 V max.

- SAFETY ALARM OUTPUT (all models)



When connecting an inductive load such as a relay for the load, be sure to use diode, surge absorber, etc. for protection of output transistor from back electromotive force.

Amplifier panel layout

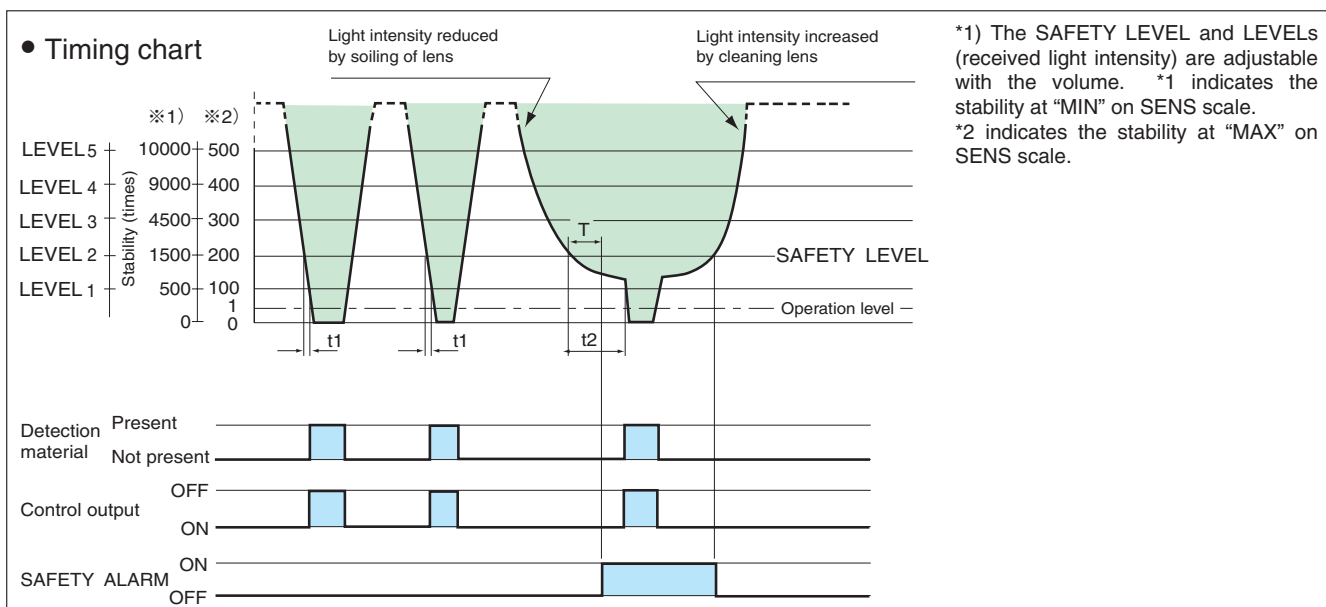


Control Output and Stability Check Feature

Control output : Relay is activated when the light from the transmitter is detected by the output receiver.
Relay is deactivated when the light from the transmitter is blocked by the detected object.

Stability check feature (SAFETY ALARM output)

Operation : The light intensity level (stability) at light reception is observed and an alarm signal is output when the light intensity is equal to or below the SAFETY LEVEL due to dirt deposits on lens or light axis misalignment, etc.
The SAFETY LEVEL is variable between 200 and 1,500 times as much as the operation level. The output is reset when the received light intensity exceeds the SAFETY LEVEL.



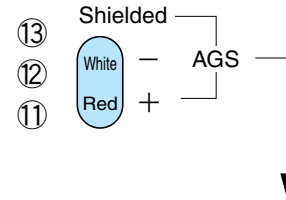
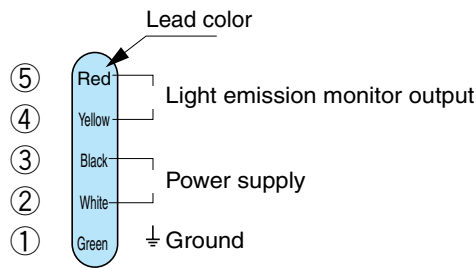
SAFETY ALARM operation : The duration between the reduction of the received light intensity level under the SAFETY LEVEL and the control output activation is calculated and, if this duration is longer than a certain duration T , the SAFETY ALARM is output.

For example, the duration t_1 between the reduction of the received light intensity level under the SAFETY LEVEL and the control output activation at material detection is shorter than the duration T and the ALARM is not output. With soiled lens or misaligned light axis, duration t_2 during which the light intensity is under the SAFETY LEVEL is longer, which is regarded as no margin in received light intensity level.
(The duration T for SAFETY LEVEL check is set at about 2 minutes in the above example.)

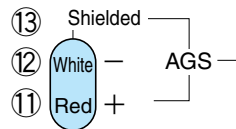
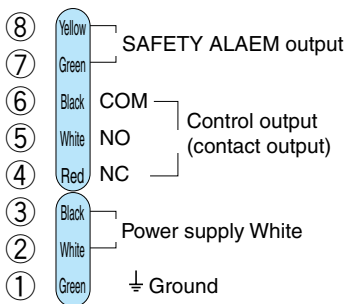
FT44A

Connection

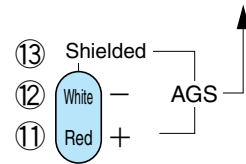
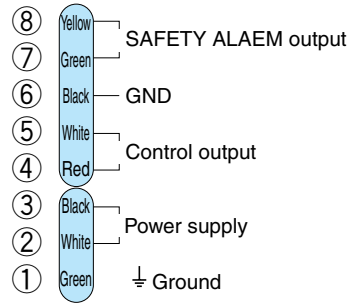
Transmitter



Mini power relay output type Relay output type



Receiver Solid-state output type:FTR44AC



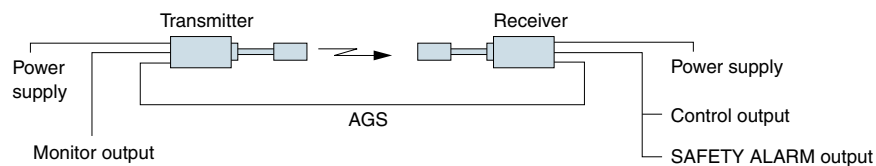
When the leads are extended (100-300 m), stray capacitance between leads may cause rush current. If this poses any problem, provide a resistor (10-50 Ω) in series with the contact.

When connecting an inductive load such as relay as the load, be sure to use diode, surge absorber, etc. for protection of output transistor from back electromotive force.

AGS

The AGS terminals on the transmitter and receiver can be used in the following three ways:

1) Detection power increase



When the AGS terminals are connected with each other, a synchronization signal is sent out from the transmitter, which is detected with the AGS circuit in the receiver, and the sensitivity (amplifier gain) is automatically increased to about double that before the connection of AGS. This provides high power.

The synchronous rectifier circuit is activated at the same time, which increases resistance to noise for even higher reliability. This feature is effective for use in situations such as hampered light transmission due to smoke or vapor or environment subject to electric noise.

2) Prevention of interference

When two or more sensors are adjacently installed, light from the neighboring transmitter reaches the receiver even if the object blocks the light beam, this causes faulty operation. To prevent this situation, connect the AGS to an external controller to externally synchronize the transmitter emission and receiver gating.

This also automatically increases the receiver sensitivity and activates the synchronous rectifier circuit.

For details about the scanning controller, see "LSC Series."

3) Normal operation without connecting AGS

Connection of AGS provides advantages as described above. However, leaving the AGS unconnected has no effect on operation in ordinary environment and the sensor may be used as an ordinary photo sensor.

Optical Head Power Characteristics (Typical example)

Different models of optical head (OHA and OH2) have different levels of power. The same optical head model may generate different levels of power depending on whether it is used for transmitter or receiver. This is due to the difference of power density depending on the effective lens diameter or spread of light beam.

The table on the right shows power levels with reference to the power 100 with OH2 used as the optical heads for both transmitter and receiver.

Optical head		Relative power (with OH2 as 100)
Transmitter	Receiver	
OH2	OH2	100
OH2	OHA	35
OHA	OH2	25
OHA	OHA	9

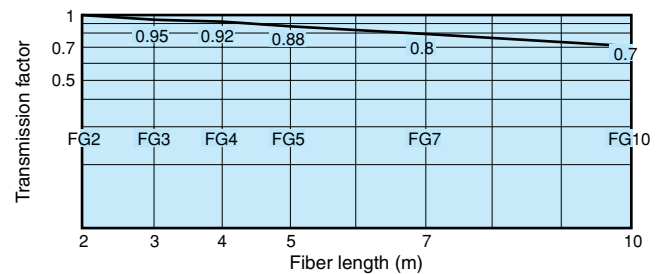
Fiber Transmission Factor Characteristics (Typical example)

The figure shows relative transmission factor with reference to fiber optic cable FG2 as 1.

The transmission factor of FG10 is 70% of that of FG2.

When FG10 (10 m length) is used for both transmitter and receiver, the transmission factor is:

$$0.7 \times 0.7 = 0.49$$



Received Light Intensity Level Characteristics (Typical example)

The data shows margin in operation against detecting distance with fiber optic cable FG2 (length 2 m) and optical head OH2 used for both transmitter and receiver. For other fiber and optical head models, find the data based on the transmission factor of the fiber and power of the optical head.

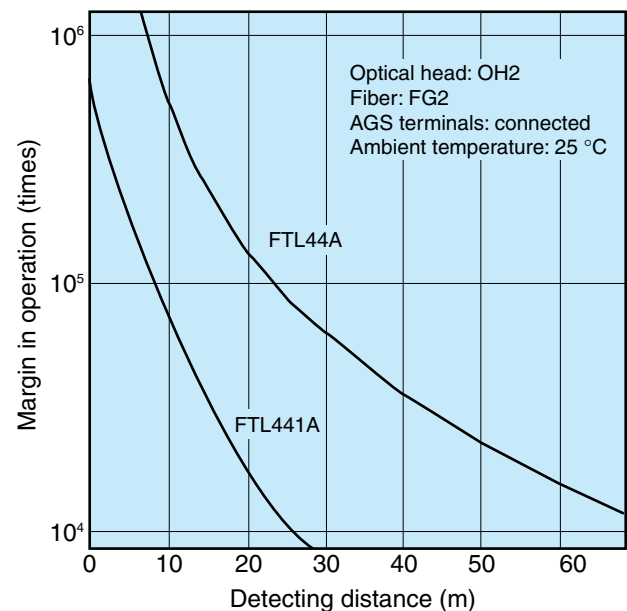
When fiber optic cable FG2 (length 2 m) is used for both transmitter and receiver, the graphs directly shows the data and the margin in operation at detecting distance of 20 m is about 130,000 times.

When fiber optic cable FG10 (length 10 m) is used for both transmitter and receiver, the transmission factor is:

$$0.7 \times 0.7 = 0.49$$

Using this to find the margin in operation at detecting distance of 20 m with FG10 used for both transmitter and receiver,

$$130,000 \text{ (times)} \times 0.49 = 60,000 \text{ (times)}$$



Light axis alignment

See P. 520.

Do not attempt to visually align (with optical sight) the axis when laser beam is emitted.

FT44A

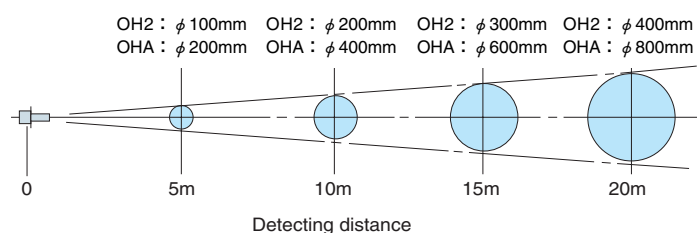
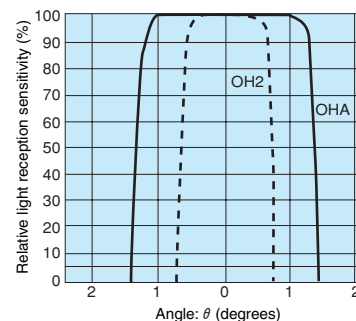
Directional Characteristics

The graph shows the spread of transmitter light beam and receiver angle of aperture.

For the spread of transmitter light beam, the maximum angle of aperture is ± 1.7 degrees, which translates to a spread of about 600 mm at 10 m.

The sides of this spread do not have enough light intensity and are not practical. To find a practical beam spread, consider relative light reception sensitivity of 50% or higher.

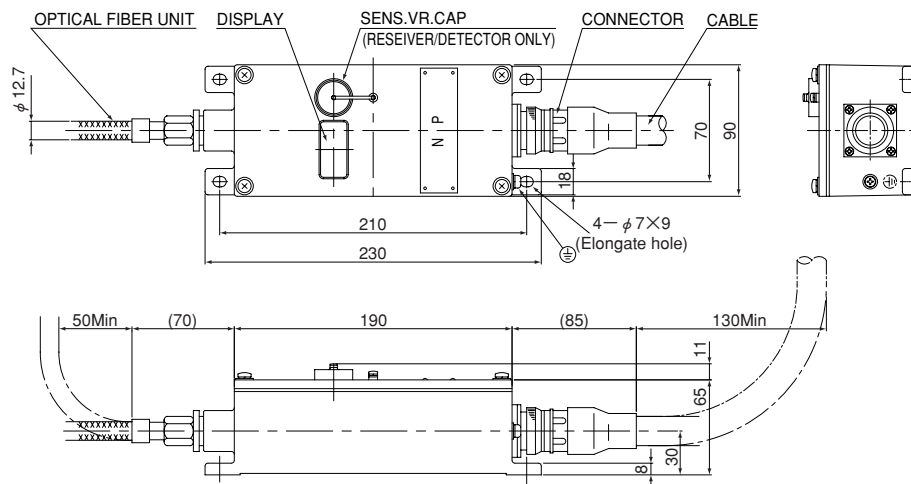
The angle of aperture for relative light reception sensitivity 50% is ± 1.2 degrees, which means that practical light beam spread is about $\phi 400$ mm at detecting distance 10 m.



Dimensions (in mm)

Amplifier

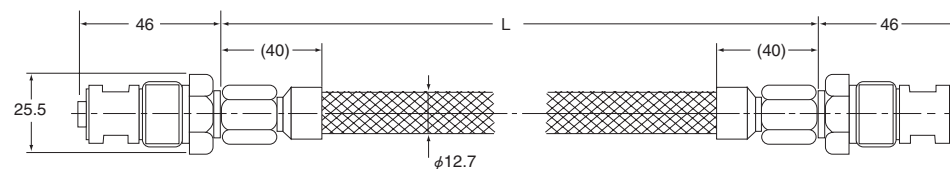
CAD



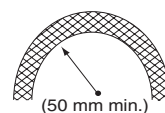
Fiber

CAD

Model	Length (L)
FG2	2m
FG3	3m
FG4	4m
FG5	5m
FG7	7m
FG10	10m
FG15	15m
FG20	20m
FG30	30m



(Allowable bending radius)



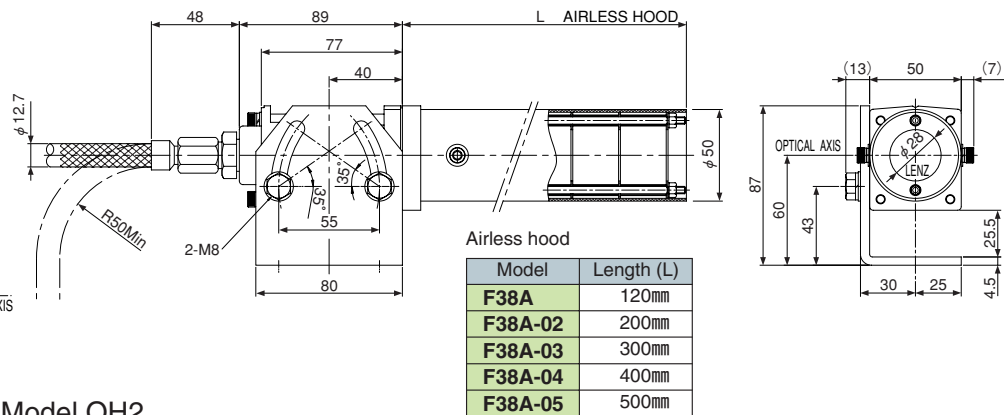
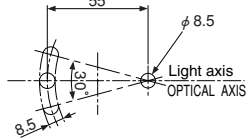
Dimensions (in mm)

Example of combination of Airless hood and optical head

Optical head
Model OHA

CAD

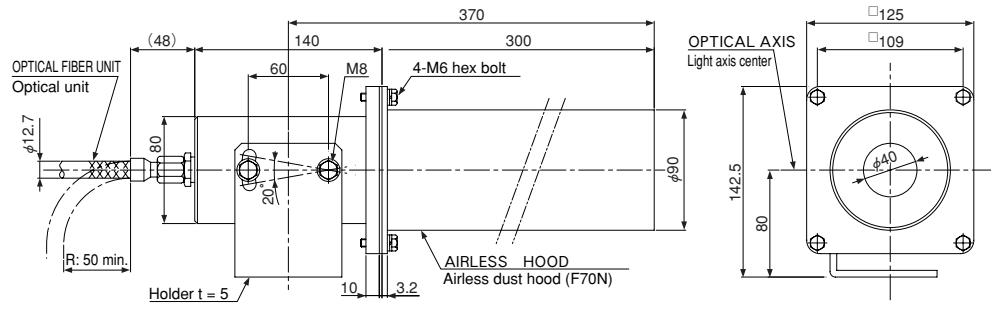
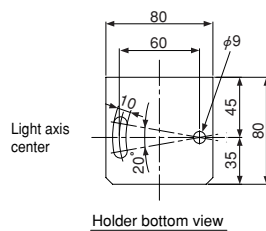
Mounting hole
dimensions



Optical head Model OH2
Airless hood Model F70N

CAD

Mounting bracket bottom view

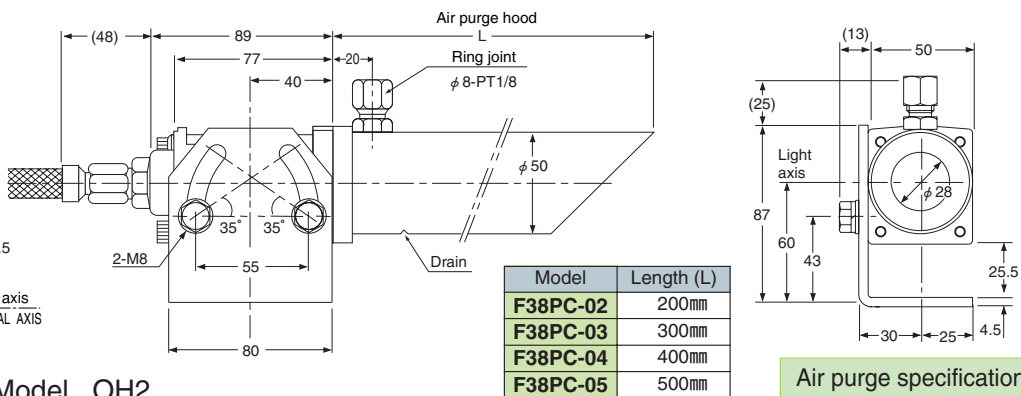
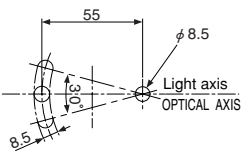


Example of combination of air purge hood and optical head

Optical head Model OHA

CAD

Mounting hole
dimensions

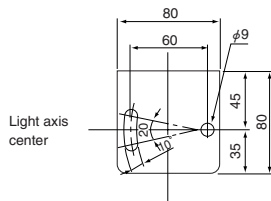


Optical head Model OH2

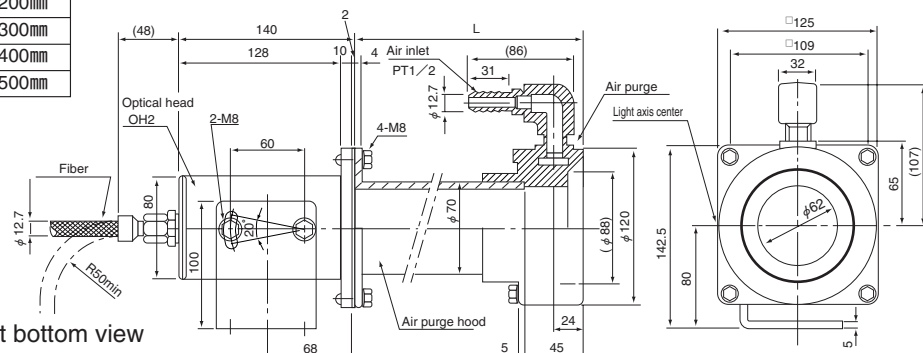
CAD

Air purge hood

Model	Length (L)
702L	200mm
703L	300mm
704L	400mm
705L	500mm



Mounting bracket bottom view



Air purge specification
Flow rate...200 l/min
Withstand pressure...0.98MPa